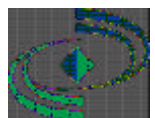
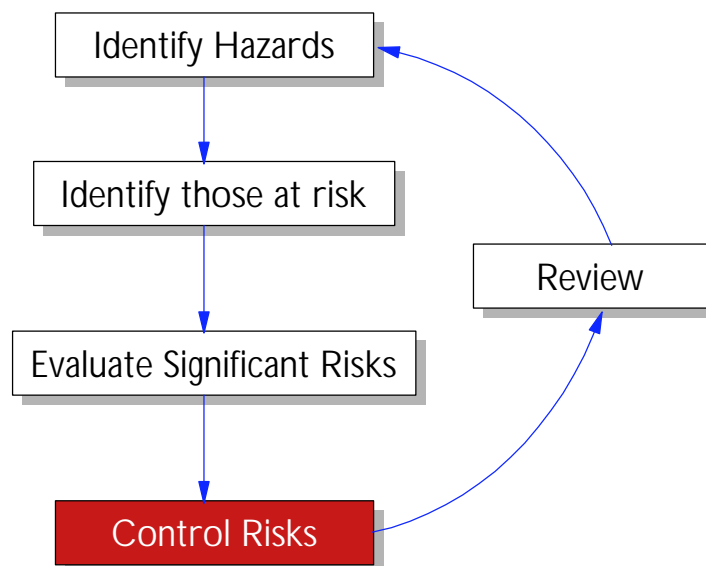


# Controlling Exposure



## Risk Assessment

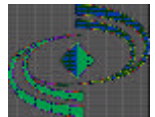
---



## Health Risk Assessments

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- What can we be exposed to?
- What harm can it cause?
- Is exposure significant?
- What are we doing to control it?
- Is that good enough?
- What do we need to do to improve control?
- What else do we need to do?



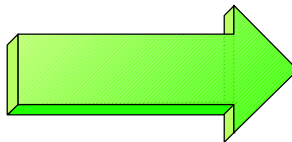
## Approach to Control

---

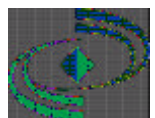
SOURCE



PATH

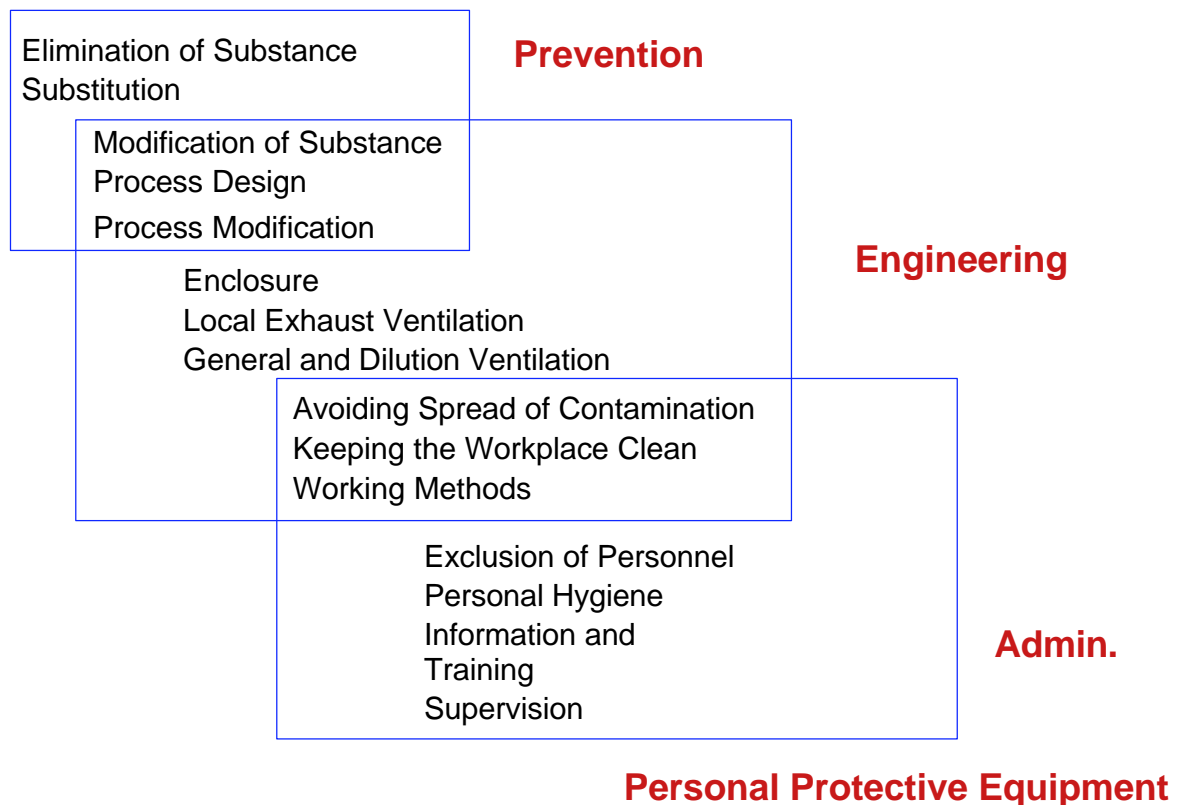
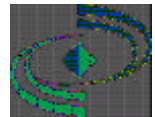
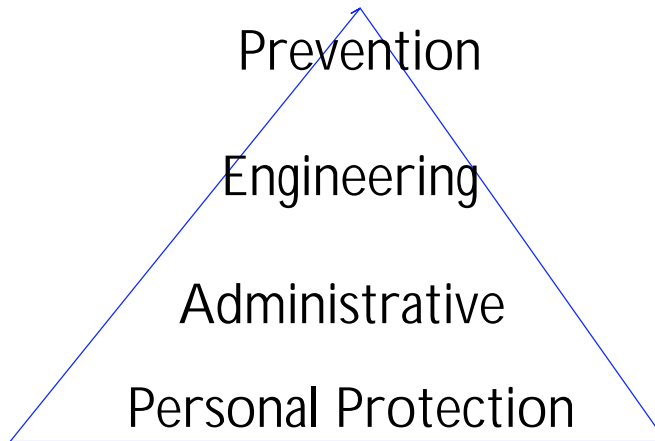


WORKER



# Hierarchy of Control

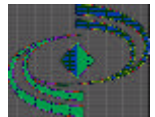
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## Hardware and Software

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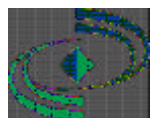
- Hardware
  - equipment / engineering controls
- Software
  - measures implemented to ensure that the hardware works and is used
- Both are needed



## Workplace Layout and Design

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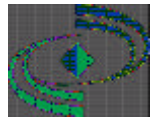
- Paint spraying
- Electroplating



## Prevention

---

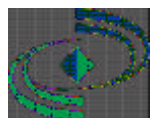
- Eliminate exposure
- Substitution



## Elimination

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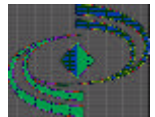
- Stop using substance or process
- Usually difficult to achieve in practice



## Substitution

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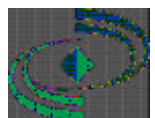
- Substance
- Form
- Does not eliminate risk - but changes it



## Minimise Emissions

---

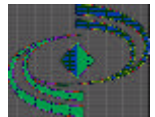
- minimising the amounts used
- changing the types of containers used
- wet methods
- mist suppressants
- "chroffles"
- reducing temperature



## Total Enclosure / Containment

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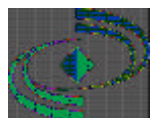
- Advantages
  - Worker outside enclosure
  - Minimise air extracted
- Disadvantages
  - inhibit access
  - high exposure on entry



## Local Exhaust Ventilation

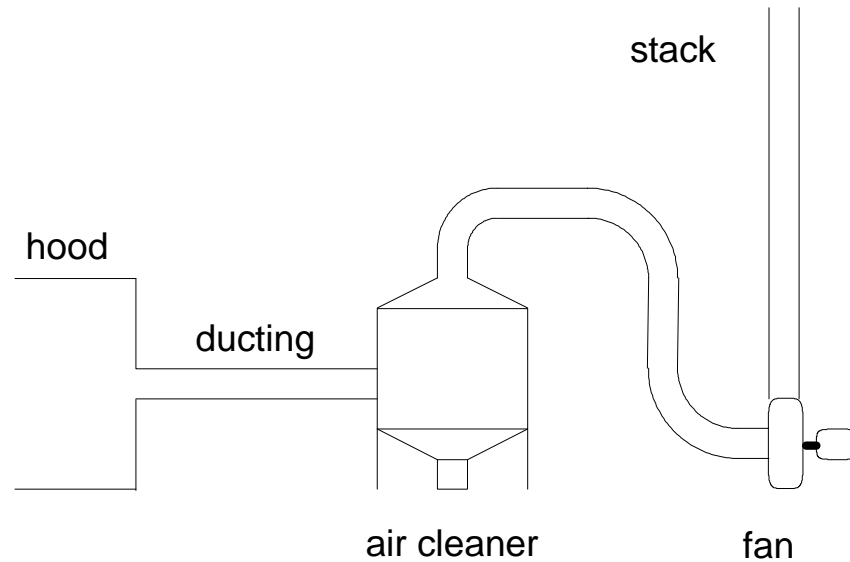
---

- Capture contaminant at source
- Needs to be properly designed



## Local Exhaust Ventilation

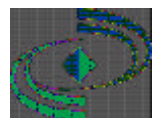
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## Principles of Hood Design

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- **Enclose** source as far as possible
- Capture **close to source**
- Pull contaminants **away** from workers
- Utilise **momentum** of contaminants
- Ensure adequate **capture** or **face** velocity

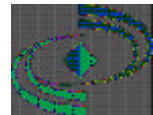
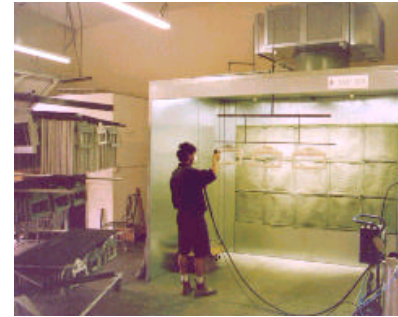




## Partial Enclosures

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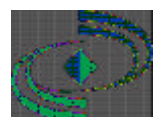
- Source inside booth
- Minimise hood openings
- Adequate depth
- Face velocity 0.5 to 1.0 m/s
- Ensure even flow



## Captor Hoods

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- Source outside hood
- Ensure adequate capture velocity
- Velocity falls rapidly with distance
- Effectiveness improved by flanging



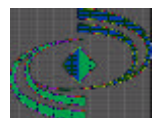
## Recommended Capture Velocities

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Source conditions	Typical Situations	Capture Velocity (m/s)
Released into still air at low velocity	Degreasing, Paint dipping/drying	0.25 to 0.5
Low velocity and slow moving airstream	Container filling, Welding, Spray booths, Plating	0.5 to 1.0
Moderate velocity and/or turbulent air	Barrel filling, Crushing, Shallow spray booths	1.0 to 2.5
High velocity and/or very turbulent air	Grinding, Fettling, Abrasive blasting	2.5 to 10.0

## Canopy hoods

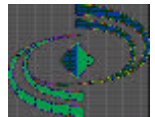
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## LVHV Systems

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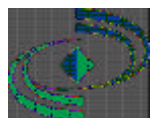
- Low Volume High Velocity
- Portable tools
- Welding
- Soldering



## Ductwork Design

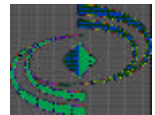
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- minimise the number of bends
- any bends that are necessary should be made as smooth as possible
- intersections of branches should be at a shallow angle
- increase duct diameters after intersections
- avoid flexible ducting

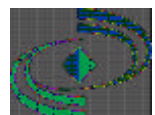
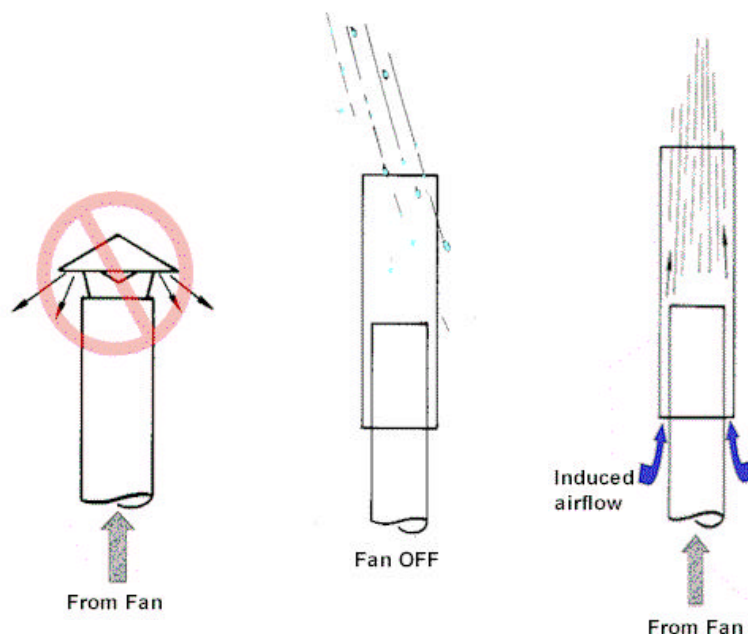


# Transport Velocities

Type of contaminant	Transport velocity (m/s)
Gases (non-condensing)	No minimum
Vapours	5
Smoke and Metal Fumes (e.g. welding, brazing etc.)	10
Very fine dusts (e.g. lint, cotton fly, flour)	12
Light, medium density dusts and powders with a low moisture content (e.g. cotton dust, sawdust, fine rubber dust, plastic dusts)	15
Average industrial dusts (e.g. grinding dust, silica, coarse rubber dust, cement dust)	20
Heavy and moist dusts (e.g. lead, metal turnings, moist cement, quick-lime)	25



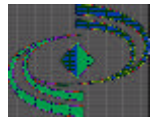
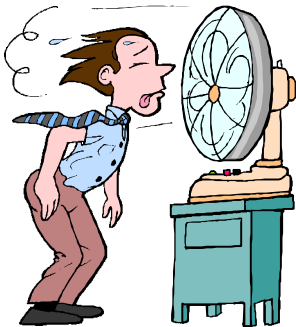
# Stack Design



## General Ventilation

---

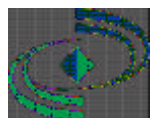
- Dilute or displace contaminants
- Only suitable for low risk situations
- Can be used as a secondary control



## Administrative Methods

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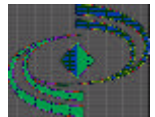
- Reduce exposure time
- Worker rotation
- "Safe" working methods



## Isolation / Segregation

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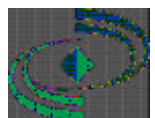
- by distance
- by time
- Some workers still exposed



## Worker Rotation

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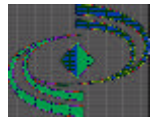
- Reduces exposure time for each individual
- Reduces time weighted average exposure
- **Increases** numbers exposed



## Personal Protective Equipment

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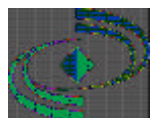
- Should only be used where other techniques are "not reasonably practicable"
- Last line of defence
- Careful selection required



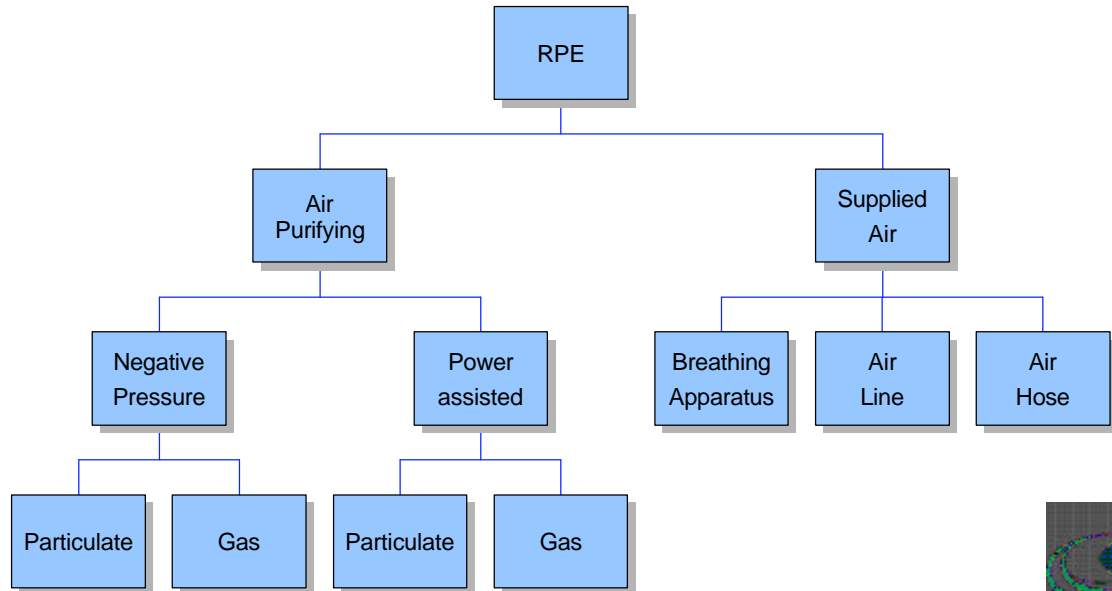
## PPE

---

- other methods of control are
  - not technically feasible or
  - prohibitively expensive
- exposure only occurs occasionally
- exposure only occurs intermittently
- during emergencies
- as a secondary control measure

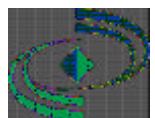


# Respiratory Protective Equipment



## Assigned Protection Factor

$$APF = \frac{\text{Conc. outside mask}}{\text{Conc. inside mask}}$$



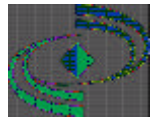


## Respirator Filters

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- particulates (dust, fume, mists)
- organic vapours
- acid gases (e.g. sulphur dioxide )
- ammonia

It is important to ensure that the correct filter is used

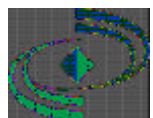


## Respirators for Gases

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Air purifying devices should only be used for gases and vapours if:

- there is sufficient oxygen available
- the gas has good warning properties
- concentration is  $< 10 \times \text{OEL}$



## Filtering Facepiece

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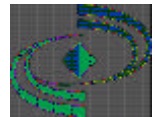
EN 149

### APFs

FFP1 = 4

FFP2 = 10

FFP3 = 20



## Half Mask

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EN 140

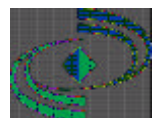
### APFs

P1 = 4

P2 = 10

P3 = 20

for particulates



## Full Face Mask

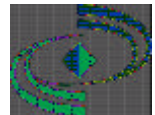
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Negative pressure  
APF up to 40



Power assisted  
APF up to 40



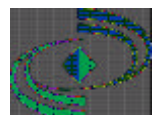
## Powered Helmets and Hoods

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EN12941

APF up to 40

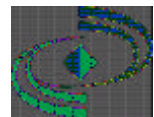


## Air Supplied

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Depending on design, APF = 40 to 2000



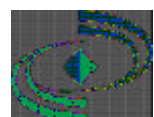
## Protective Clothing

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- Penetration
- Degradation
- Permeation



Select gloves and chemical protective clothing using **breakthrough time** for chemical(s) through the gloves / garments available



# Eye Protection

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- BS EN166
- Ensure suitable for chemical hazards
- Safety spectacles are **not** suitable

